



Input Power	Continuous output 100% Duty Cycle	Continuous output 60% Duty Cycle	Welding Ampera Range	Welding Volts Range	Max. Open Circuit Voltage	Input at Rated Output, 60 Hz A kW	Dimensions in (mm)	Weight lb (kg)
220 VAC 440 VAC	300 A @ 32 VDC	400 A @ 32 VDC	20 A - 400 A	13 - 36 VDC	44 VDC	36 12.3 18	H: 33 (838) Ancho: 22.5 (571) Largo: 48.5 (1232)	Net: 273 (124) Ship: 282 (128)

Process:

- MIG welding (GMAW) micro wire form 0.9 out of 1.6 mm (0.035" to 1/16").
- Flux cored (FCAW) with or without gas in diameters out of 0.9 mm to 1.6 mm (0.035 to 1/16").

Comes With:

- Wire with ground clamp.
- Wire for interconnection.
- Owner manual that includes: Operation guide, maintenance guide, parts list and warranty policy.

Optional Accessories:

- 2-roll S-302-T Feeder.
- SIISA 400 torch.
- Aluminum welding.

Advantages:

- Preset button for voltage checking.
- Digital meters.
- Excellent stability of welding arc.
- Cooling forced ventilation system.
- Lateral support for torch and cables.
- Receptacle of 14 pin, for feeders connections and optional torch for aluminum Spool Gun.
- Mechanical voltage control.
- Easy transportation with trailer, cylinder rack and handle.

Applications:

- Teaching technical institutes.
- Navy and terrestrial container manufacture.
- Boilers for steam, containers and pipes medium pressure.
- Automotive industry.
- Equipment manufacture for automotive industry pharmaceutical and medical manufacture
- Equipment industrial plants.

